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Mounting Instruction

for Flow Sight Glasses

Attention !

Tighten the bolts equally !

Max. admissible torque limit for bolts (Nm):

(oiled bolt $\mu = 0,1$)

| | | | | | | | | | | |
|------------------|----|-------|-------|----|-----|-----|-----|-----|-----|-----|
| Nominal width DN | 25 | 32/40 | 50/65 | 80 | 100 | 125 | 150 | 200 | 250 | 300 |
| Nm | 12 | 21 | 28 | 20 | 26 | 32 | 47 | 63 | 63 | 63 |

Impulsive loadings are to be avoided.

Gaskets are to be assembled in one point !

Protective foil may on seal face has to be removed before mounting !